General

sera suction lances type series SL-1... are used for the withdrawal of chemicals from tanks.

The suction lances can be mounted height adjustably into a tank cover (not within scope of delivery) or put directly into the tank.

Before commissioning and while operating the **sera** suction lance the regulations valid at the place of in-stallation must be strictly observed.

Caution !



Pay attention to the safety data sheet of the medium conveyed! Take appropriate accident prevention measures to avoid that operators are endangered by the used conveying media!

The suction lances are only suitable for gas-tight opera-tion in connection with the tank-bulkhead screw connections BSL-11.1!

Range of use

For dosing pumps with a flow capacity of max. 35 l/h and aqueous media (up to max. 50mPas) with a density of \geq 1 kg/dm3.

Type ke	y			
SL	-	1	2	1
1		2	3	4

1	designation
2	type
3	number of switching points 1 or 2 float switches
4	revision

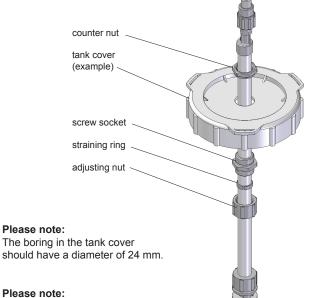
Design (materials)			
	PVC	PP	
float	Р	Р	
suction hose	PE		
ball	PT	FE	
seals	FPM + EPDM		
remaining parts	PVC	PP	

Available lengths (L)		
600 mm	1000 mm	1200 mm



Assembly

Example with tank cover



A sufficient tank aeration and deaeration must be ensured.

Height-adjusting

After screwing the suction lance in the tank cover the suction lance can be adapted to the tank by adjusting the height.

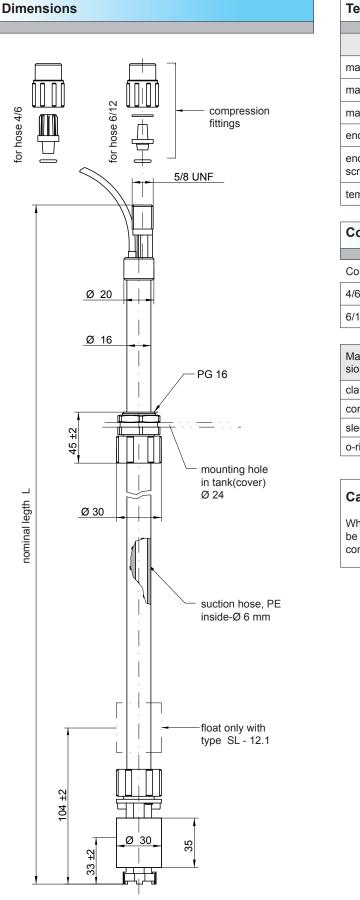
The adjusting nut is to be released. Now the suction lance can be moved in the cover.

If the requested position is achieved the adjusting nut must be tightened again.

The suction lance is stopped in its position by the straining ring.



1





Technical data

	SL-11.1	SL-12.1
max. turn-on voltage (V)	max	x. 50
max. switching current (A)	0,5	
max. response power (W / VA)	10	
enclosure (top of lance)	IP 65 (IEC 529)	
enclosure (from lower edge screw cap) IP 67 (IEC 529)		EC 529)
temperature range + 3 °C + 30 °C		. + 30 °C

Connections

Compression fittings (with delivery)

4/6	for PE / PTFE-hose	up to 14 litres / hour
6/12	for PVC-Hose	up to 35 litres / hour

Materials of the medium-contacted components of the compression fitting

clamping piece	PP
cone	PVDF
sleeve	PP
o-ring	EPDM

Caution !

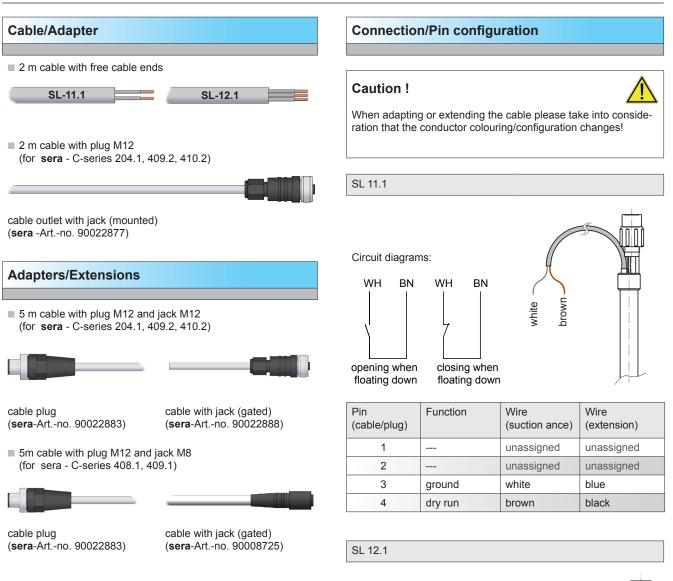


When critical media are used the ventilation and aeration must be connected to the exhaust system on site by means of suitable components.

2

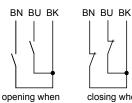


Excellence in Fluid Technology

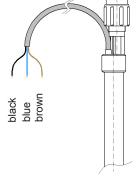


Circuit diagrams:

floating down



closing when floating down



Pin (cable/plug)	Function	Wire (suction ance)	Wire (extension)
1	pre-alarm	blue	brown
2		unassigned	unassigned
3	ground	black	blue
4	dry run	brown	black

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3

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PVC, PP

EPDM, FPM

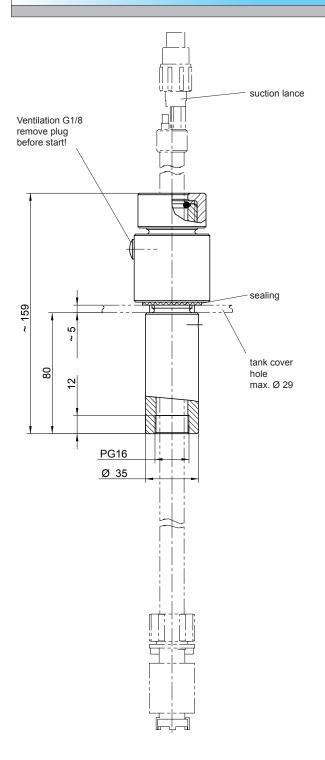
Option

Tank-bulkhead screw connection BSL-11.1

General

The tank-bulkhead screw connection BSL-11.1 is for the tight and gas-tight mounting of dhe suction lances SL-11.1 and SL-12.1 in tanks and suitable drum covers.

Dimensions



suction lance tankbulkhead screw connection tank cover (example)

Design (Materials)

seals

tank-bulkhead screw connection

Type cod	e		
			-
BSL	-	11	1
1		2	3

1	type
2	suitable for SL-11.1 and SL-12.1
3	revision

10456-09 en / 09.2013 / PM Subjects to technical modifications !